Certificate No: LR26472502WC
Issue Date: 01/05/2026
Expiry Date: 30/04/2027

CERTIFICATE OF APPROVAL OF WELDING CONSUMABLE FOR SHIP CONSTRUCTION

This certificate is issued to the company named below. The welding consumable or combination described has been tested in accordance with the requirements of Lloyd's Register for use in ship construction. This approval is subject to annual tests being carried out in accordance with the requirements of Lloyd's Register. The continued validity of this approval will be confirmed by appropriately dated Annual Reapproval Certificates issued to the company.

Company	**KISWEL LTD. Changwon Factory**
Address	Sungju-dong 704 Gongdan-ro Seongsan-gu, Changwon, Gyeongnam, 51544, South Korea
Type of welding consumable	Section 4 - Solid Wire/Flux
Trade name	KD-60/EF-200LT
Welding Process	Submerged Arc Welding
Grade & Technique	4Y50M, 4Y50T
Welding Positions	Downhand only.
Weld Type	Butt Welding Only.
Diameter (mm)	2.0 - 4.8
Current	AC/DC(+)
Remarks	Approved low hydrogen consumable, conforming to standard H10. Application of two-run automatic welding is limited to plates of 35.00 mm maximum thickness.

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Sufair Shaikh

Welding Team - Specialist to Lloyd's Register EMEA
A member of the Lloyd's Register group

71 Fenchurch Street, London, EC3M 4BS, United Kingdom

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