Certificate No: LR2659974WC
Issue Date: 23/12/2025
Expiry Date: 07/11/2026

CERTIFICATE OF APPROVAL OF WELDING CONSUMABLE FOR SHIP CONSTRUCTION

This certificate is issued to the company named below. The welding consumable or combination described has been tested in accordance with the requirements of Lloyd's Register for use in ship construction. This approval is subject to annual tests being carried out in accordance with the requirements of Lloyd's Register. The continued validity of this approval will be confirmed by appropriately dated Annual Reapproval Certificates issued to the company.

Company	**Heung Kuk Steel Wire Co., Ltd.**
Address	70 Jangheung-ro 39beon-gil Nam-guPohang-si, Gyeongbuk, 37871, South Korea
Type of welding consumable	Section 5 - Flux-Cored Wire/Gas Shield
Trade name	K-80TK2/CO2
Welding Process	Flux Cored Arc Welding
Grade & Technique	5Y40S
Welding Positions	Downhand only.
Weld Type	Butt and Fillet Welding.
Diameter (mm)	1.4
Current	DC(+)
Remarks	Approved also for automatic multirun welding in the downhand position only. Approved low hydrogen consumable, conforming to standard H10.

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Sufair Shaikh

Welding Team - Specialist to Lloyd's Register EMEA
A member of the Lloyd's Register group

71 Fenchurch Street, London, EC3M 4BS, United Kingdom

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