Certificate No: LR25259809PP
Issue Date: 01/12/2025
Expiry Date: 30/11/2030

Approved Pre-Fabrication Primer

Manufacturer	**Hempel (Portugal) S.A.**
Address	Vale de Cantadores, Palmela, 2954-002, Portugal
Product	**HEMPEL'S SHOPPRIMER ZS15890**
Test Parameters:	
Welding Process	MMA, Single 'V' butt weld - downhand
Welding Consumable	OK 53.00/OK Femax 33.80
Surface Preparation	Blast cleaned to ISO 8501-1, Sa 2.5
Dry Film Thickness	15µm, 30µm

This certificate is issued to the manufacturer named above. The prefabrication primer described has been examined in accordance with the requirements of Lloyd's Register and is approved for use in constructions built under Lloyd's Register survey.

This approval is subject to Lloyd's Register being informed of any changes in or modifications to the prefabrication primer being used in accordance with the manufacturer's instructions and the relevant requirements of Lloyd's Registers Rules and Regulations.

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