Certificate No: LR26483627WC
Issue Date: 01/05/2026
Expiry Date: 30/12/2027

CERTIFICATE OF APPROVAL OF WELDING CONSUMABLE FOR SHIP CONSTRUCTION

This certificate is issued to the company named below. The welding consumable or combination described has been tested in accordance with the requirements of Lloyd's Register for use in ship construction. This approval is subject to annual tests being carried out in accordance with the requirements of Lloyd's Register. The continued validity of this approval will be confirmed by appropriately dated Annual Reapproval Certificates issued to the company.

Company	**The ESAB Group Inc./Alloy Rods**
Address	805 Wilson Avenue, Hanover, Pennsylvania, 17331, United States
Type of welding consumable	Section 5 - Flux-Cored Wire/Gas Shield
Trade name	Dual Shield ARC 90/CO2
Welding Process	Gas Metal Arc Welding
Grade & Technique	2YS
Welding Positions	Downhand only.
Weld Type	Butt Welding Only.
Diameter (mm)	1.59 - 2.38
Current	DC(+)
Remarks	Approved also for automatic multirun welding in the downhand position only. Suitable for welding higher tensile steels up to Grade 36 with a MAXIMUM Carbon Equivalent of 0.41%.

Downloaded Copy

Sufair Shaikh

Welding Team - Specialist to Lloyd's Register EMEA
A member of the Lloyd's Register group

71 Fenchurch Street, London, EC3M 4BS, United Kingdom

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