Certificate No: LR25207041REP
Issue Date: 26/01/2025
Expiry Date: 25/01/2028

Certificate Of Metal Stitching Approval

This company has been approved in accordance with the requirements of Lloyd's Register for the repair of specified components by metal stitching.

Before any repair is undertaken, Lloyd's Register is to be informed and their agreement obtained.

Manufacturer LOCK-N-STITCH INC.

Address 1015 S. SODERQUIST ROAD, Turlock, California, 95380, United States

Approval

Metal stitching using the Lock-N-Stitch, Castmaster and Full Torque processes.

Before any repair is undertaken by metal stitching process, Lloyd's Register is to be informed and their agreement obtained. All metal stitching and any associated NDE procedures should be submitted.

The metal stitching process cannot be accepted for the following:

- Forgings or castings for pressure vessels and boiler applications;
- Crankshafts;
- Propellers;
- Components subject to cyclic loading.

This approval is subject to compliance with the requirement of Lloyd's Register's Rules and Regulations as applicable. Before any repair is undertaken using the metal stitching process, Lloyd's Register is to be informed and their agreement obtained. All metal stitching and any associated NDE procedures should be submitted.

For specific machinery repairs, metal stitching proposals and procedures shall be submitted for review and approval by Lloyd's Register. Each repair must be undertaken to a specific written procedure that has been accepted by the attending Surveyor. The acceptance of any repair on a temporary or permanent basis will depend on the merits of each case.

Lloyd's Register repair approval reference No. REP 068.

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APPROVED

Clive Arnold

Metallurgy Team - Lead Specialist to Lloyd's Register EMEA
A member of the Lloyd's Register group

71 Fenchurch Street, London, EC3M 4BS, United Kingdom

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Certificate No: LR25207041REP
Issue Date: 26/01/2025
Expiry Date: 25/01/2028

Certificate Of Metal Stitching Approval

This Certificate is issued to the above company and is valid until the specified expiry date.

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