Certificate No: LR26403884WC
Issue Date: 22/08/2026
Expiry Date: 21/08/2027

CERTIFICATE OF APPROVAL OF WELDING CONSUMABLE FOR SHIP CONSTRUCTION

This certificate is issued to the company named below. The welding consumable or combination described has been tested in accordance with the requirements of Lloyd's Register for use in ship construction. This approval is subject to annual tests being carried out in accordance with the requirements of Lloyd's Register. The continued validity of this approval will be confirmed by appropriately dated Annual Reapproval Certificates issued to the company.

Company	**Multimet Sp. z o.o.**
Address	Ul. Fabryczna 10, Przemkow, 59-170, Poland
Type of welding consumable	Section 4 - Solid Wire/Flux
Trade name	Multicore B35-L / UV 418 TT
Welding Process	Submerged Arc Welding
Grade & Technique	5Y42T
Welding Positions	Downhand only.
Weld Type	Butt Welding Only.
Diameter (mm)	2.0 - 4.0
Current	DC(+)
Remarks	Approved low hydrogen consumable, conforming to standard H5. Application of two-run automatic welding is limited to plates of 30.00 mm maximum thickness. Flux manufactured by Voestalpine Bohler Germany.

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Jaspal Nirankari

Welding Team Leader to Lloyd's Register EMEA
A member of the Lloyd's Register group

71 Fenchurch Street, London, EC3M 4BS, United Kingdom

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